

**FRANLUBE ASW-80**

**ANTI-SOLDER WAX**

**DESCRIPTION:** Franlube ASW-80 is used specifically to remove and prevent the formation of metal deposits on the surface of the die cavities. This product contains petroleum oil and graphite.

**APPLICATION:** Franlube ASW-80 is to be used as is. A bronze or steel brush is used to apply a thin coating to the soldered areas. Subsequent applications may be necessary to remove the entire deposit; however, periodic applications will prevent future solder build-up. This product is extremely effective when applied to hot surfaces. Therefore, it is recommended that application should take place immediately after the casting is ejected from the die. For best results, paint the soldered areas while the die is hot and close the die. Allow to set for several minutes, i.e. breaks/meals, and resume casting. This will allow the product to eliminate the soldered areas.

**BENEFITS:** If used as directed, this product will decrease scrap rates due to solder build-up.

**PHYSICAL CHARACTERISTICS:**

Appearance.....	Black paste
Odor.....	Mild
Flash Point.....	>350° F (COC)
Freeze Point.....	N/AP
Shelf Life.....	Indefinite if stored below 120°F
Toxicity.....	Refer to MSDS before use
Weight.....	9.0 lbs./gal. +/-0.05lbs.

**SAFETY DATA & HANDLING:** Please refer to the MSDS for additional information.

**PACKAGING:** Quart cans (12) in case quantities.

The information contained in this technical bulletin is, to the best of our knowledge, true and accurate. However, no warranty is expressed or implied regarding the accuracy of the data or the results to be obtained from the use thereof. This product should be used as per LaFrance recommendations and should not be modified.